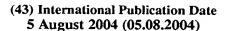
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(54) Title: ORAL DOSAGE FORMULATION



(57) Abstract: A multi-layer oral dosage form, preferably a tablet, comprising a matrix core comprising a therapeutically effective amount of a first drug (NSAID), wherein the matrix core allows sustained release of the first drug; a first layer, which is in contact with the matrix core, comprising a first portion of a pharmaceutically effective amount of a second drug (H2-blocker antagonist), wherein the first layer allows

sustained release of the second drug; and a second layer, which is in contact with said matrix core, comprising a second portion of the second drug, wherein the second layer allows immediate release of the second drug. Methods for preparing the multi-layer dosage form are also disclosed.





# INTERNATIONAL SEARCH REPORT



C								
Î PC 7	SIFICATION OF SUBJECT MATTER A61K9/24 A61K45/06		·					
According	According to International Patent Classification (IPC) or to both national classification and IPC							
B. FIELDS	B. FIELDS SEARCHED							
Minimum d	ocumentation searched (classification system followed by classifica-	ution symbols)						
IPC 7								
Documenta	tion searched other than minimum documentation to the extent that	such documents are included in the fields so	earched					
Electronic d	lata base consulted during the international search (name of data base	ase and, where practical, search terms used	)					
EPO-Internal, WPI Data, PAJ, BIOSIS, EMBASE								
			<del></del>					
	ENTS CONSIDERED TO BE RELEVANT		r					
Category °	Citation of document, with indication, where appropriate, of the re	elevant passages	Relevant to claim No.					
X	WO 02/098352 A (POZEN INC) 12 December 2002 (2002-12-12) page 3, line 30 - page 6, line 1 examples	.3	1-64					
	claims page 11, line 16 - line 21							
Α	WO 02/066002 A (GLAXO WELLCOME S MATILDE FERNANDEZ (ES); SANZ EMI GARRIZ) 29 August 2002 (2002-08- page 2, line 1 - line 20 examples claims	1-64						
A	US 4 946 685 A (EDGREN DAVID E 7 August 1990 (1990-08-07) claims 5,6; figure 3; examples 2		1-64					
		}						
Further documents are listed in the continuation of box C.    X   Patent family members are listed in annex.								
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"A" docume	nt defining the general state of the art which is not	or priority date and not in conflict with the	ne application but					
considered to be of particular relevance "E" earlier document but published on or after the International		cited to understand the principle or the invention						
filing date "L" document which may throw doubts on priority claim(s) or		"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone						
which is	s cited to establish the publication date of another or other special reason (as specified)	"Y" document of particular relevance; the cla	imed invention					
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other means "P" document published prior to the international filing date but later than the priority date claimed		in the art.  "&" document member of the same patent fa						
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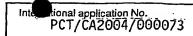
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### INTERNATIONAL SEARCH REPORT



Sox II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)					
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:					
1. X Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:  Although claims 28 and 29 are directed to a method of treatment of the					
human/animal body, the search has been carried out and based on the alleged effects of the composition.					
<ol> <li>Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:</li> </ol>					
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).					
Box III Observations where unity of invention is lacking (Continuation of Item 3 of first sheet)					
This International Searching Authority found multiple inventions in this international application, as follows:					
1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.					
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.					
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:					
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the Invention first mentioned in the claims; it is covered by claims Nos.:					
Remark on Protest  The additional search fees were accompanied by the applicant's protest.					
No protest accompanied the payment of additional search fees.					